



Product Number: 42

### Chlorinated Rubber Coating

#### PRODUCT CODE

42

#### CHARACTERISTICS

Heavy duty single pack coating for use in difficult environments  
Excellent heavy-duty protection, chemical and water resistance.  
Ideal coating for concrete and steel use in difficult conditions  
such as marine and chemical environments. Two coats are  
recommended on new concrete

#### PRE-TREATMENTS

Mild Steel

Shot blast to SA2.5 preferred. Minimum requirements degrease  
and abrade to SA2.

Phosphate Steel  
Galvanized Steel

Degrease with cleaning solvent.  
Degrease with cleaning solvent and apply Mordant Solution ensuring  
galvanising turns black.

Concrete

Concrete should be left to cure for two weeks per inch of concrete.  
Power floated floors may need pre treating with cement etchant  
before applying coating.  
For new or previously unpainted concrete apply 2 coats thinning.  
The first coat sufficiently to be drawn into the surface of the concrete.  
If possible, work first coat in with a brush. A coarse grade texturing agent  
can be added for ANTI-SLIP.

#### APPLICATION & PHYSICAL DATA

Airless Spray  
Conventional Spray  
Brush & Roller

Tip size 0.113 – 0.021-inch Fluid Pressure 150 – 225 bar.  
Thin as required more than one coat will be required.  
Suitable provided correct film thickness is achieved. Use natural  
bristle brush or short (8 – 12mm) solvent resistant roller.

Dry Film  
Coverage  
Thinner  
Flashpoint  
Volume Solids  
Pack Sizes  
Colour Availability  
Gloss Level  
Touch Dry  
Through Dry  
Overcoating  
Full Cure  
Application  
Conditions

60 Microns dft airless per coat.  
8m<sup>2</sup> per litre @ 60 microns dft theoretical.  
Chlorinated Rubber Thinners.  
22°C – 32°C.  
40 – 50% dependant on colour.  
1, 2.5, 5 Litres.  
British Std, RAL, Pantone and Special Matching.  
Gloss.  
30 – 60 mins dependant on drying conditions.  
8 – 16 hours dependant on temperature.  
After 8 hours.  
5 – 7 days dependant on temperature.  
Air and object temp between 5 – 30°C.  
Relative humidity below 85%.  
Substrate temp min 3°C above dew point.