

APPLICATION DATA SHEET



ENVIROGRAF®

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Product Number: 137 Hi-Tak Spray Adhesive

Description:

Multi-purpose spray adhesive, ideal for bonding and laminating of polyurethane foam, fibre, fabrics, cardboard, hessian, fibrous materials, insulation, polythene foam etc. to themselves and to wood, stone, metal etc.

Application:

1. Shake can well before use
2. Adjust spray head to width of setting
3. Spray from 8-12 inches on material for bonding
4. Spray evenly over both surfaces
5. Allow solvent to evaporate until tacky (40 to 60 seconds but depends on coating thickness and ambient conditions.)
6. Press the surfaces firmly together
7. Do not stress the joints for several minutes, allowing full bond strength to develop
8. After use, invert the can and spray once to prevent spray head clogging and blocking
9. Excess adhesive can be removed by wiping with white spirit or similar solvent.

Caution:

Pressurised container
Protect from sunlight
Do not expose to temperature exceeding 50°C
Do not pierce or burn after use.
Do not spray on a naked flame or any incandescent material.
Keep out of reach of children
ADHESIVE UN1950 Contains Dichloromethane
Limited evidence of carcinogenic effects
Avoid contact with skin and eyes
Use only in well ventilated areas
Do not breathe vapour / spray
When using DO NOT SMOKE
Can become highly flammable in use
Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment